

# BARND -SMART WELD MOLD REPAIRING LASER WELDING MACHINE











**AEROSPACES** 



SHEET METAL



**JEWELLERY** 



**LEATHER** 











**EXPERTISE IN KEY INDUSTRIES** 











**CUSTOMERS** 













# **OUR PARTNERS**













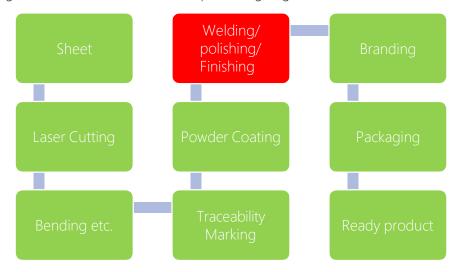


## **SMART-WELD**

Recent time is witnessing lots of changing in manufacturing technology, with laser cutting induction the productivity has gone up and companies enjoying less cutting cost with fiber laser. The manufacturing still needs lots of improvement to make quality better, in less time with minimum labour hours.

#### So, what's the Bottle Neck??

Thin sheet manufacturing is used in a plethora of industries from kitchenware to furniture and from metro coaches to storage racks etc. Here are the various processing stages:



To make process faster and productive must identify the bottleneck and for thin sheet metal fabricators always struggling with the welding, they have Laser -smooth cutting, fast but the welding conventional TIG or WIG.

Laser is the answers to all problems with Conventional Welding for Thin sheets??

### The advantage of Laser Welding:

- Cost effective
- Fast
- Non-contact repair methods
- Significantly less rework
- Very low heat impact minimum distortion
- Very less structural changes in the base material



Mo	ode	Product
SW-W400IV (400W)		Crane type Laser Mould Repair System with YAG Laser and Cantilever Movement.  Cooling System(Chiller)
Configuration:		
	Brand: Smart Weld	
1	Laser power: 400W	
2	Max Energy per Pulse: 120J	
3	Laser Wavelength: 1064nm	
4	Laser Welding Depth: 0.1 to 1.6mm	
5	Pulse Width: 0.5-20ms	
6	Continuous Welding Frequency: .5–100Hz	
7	Spot Size Range: 0.2–2.0 mm	
8	Cooling water flow: 10L/min	
9	Power Consumption: ≤12KW	
10	Electrical Connection: 380V/50Hz-60Hz/40A (3 Phase)	
11	Max. height: 165cm	
12	Travel of cantilever (LxWxH): 100mmx 100mmx 900mm	
13	Load-bearing of worktable: less than 150KG	
14	Focal distance: 90mm/120mm optional	
15	Diameter of welding wire: 0.1mm-0.8mm	
16	Weight: 400kg	
17	Hazard Class: Class 4	



- · Other accessories require for smooth operations of system in scope of end user
- · DM water 25L
- · Argon Regulator with flow meter
- · <u>SEROVO Stabilizer 25KVA</u>
- · Laser Wires you have to tell us the sizes.
- · Argon Gas on end user scope
- · <u>Laser Fume Extraction ( Optional).</u>

