

BARND – SMART WELD MOLD REPAIRING LASER WELDING MACHINE











AEROSPACES



SHEET METAL



JEWELLERY



LEATHER











EXPERTISE IN KEY INDUSTRIES











CUSTOMERS













OUR PARTNERS













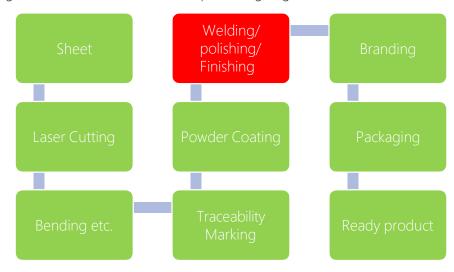


SMART-WELD

Recent time is witnessing lots of changing in manufacturing technology, with laser cutting induction the productivity has gone up and companies enjoying less cutting cost with fiber laser. The manufacturing still needs lots of improvement to make quality better, in less time with minimum labour hours.

So, what's the Bottle Neck??

Thin sheet manufacturing is used in a plethora of industries from kitchenware to furniture and from metro coaches to storage racks etc. Here are the various processing stages:



To make process faster and productive must identify the bottleneck and for thin sheet metal fabricators always struggling with the welding, they have Laser -smooth cutting, fast but the welding conventional TIG or WIG.

Laser is the answers to all problems with Conventional Welding for Thin sheets??

The advantage of Laser Welding:

- Cost effective
- Fast
- Non-contact repair methods
- Significantly less rework
- Very low heat impact minimum distortion
- Very less structural changes in the base material



1.4	ada	Product		
Mode		Product		
SW-W400IV		Crane type Laser		
		Mould Repair System with YAG Laser and	Rs 17,00,000/-	
(400W)		Cantilever Movement.	(Rupees Fifteen Lac Ninety Thousand Only)	
(+00 / /)			GST – 18% extra as applicable	
		Cooling System(Chiller)	osi 10 % chira as apphease	
Configuration:				
	Brand: Smart Weld			
1	Laser power: 400W			
2	Max Energy per Pulse: 120J			
3	Laser Wavelength: 1064nm			
4	Laser Welding Depth: 0.1 to 1.6mm			
5	Pulse Width: 0.5-20ms			
6	Continuous Welding Frequency: .5–100Hz			
7	Spot Size Range: 0.2–2.0 mm			
8	Cooling water flow: 10L/min			
9	Power Consumption: ≤12KW			
10	Electrical Connection: 380V/50Hz-60Hz/40A (3 Phase)			
11	Max. height: 165cm			
12	Travel of cantilever (LxWxH) : 100mmx 100mmx 900mm			
13	Load-bearing of worktable: less than 150KG			
14	Focal distance: 90mm/120mm optional			
15	Diameter of welding wire: 0.1mm-0.8mm			
16	Weight: 400kg			
17	Hazard Class: Class 4			



Others Terms & Condition;

• The quote is effective in 30 days starting from the quote date.

• Delivery time : 7-6 weeks from P.O & advance Confirmation.

• Warranty Standard : One Year from the date of installation

• Installation & Training Charges : Rs20,000/- +GST18%

• Taxes & Duties : GST 18% Extra as applicable

• Payment Terms : 50% advance along with P.O, balance 50% at the time of

dispatch against PI

• Transport : extra on actual Mumbai to end user destination

• Order : In case of order it should be on M/s SSR Consultant, New

Delhi-89.

• Bank Details : Axis Bank , Sector 18, Rohini , New Delhi -89

Bank Account Number : 920020057986671
IFSC Code : UTIB0003081

• GSTIN : 07ACSPR5495A1Z5

· Other accessories require for smooth operations of system in scope of end user

DM water – 25L

· Argon Regulator with flow meter

· <u>SEROVO Stabilizer – 25KVA (If desire we can quote from our side)</u>

· Laser Wires – you have to tell us the sizes.

· Argon Gas – on end user scope

· <u>Laser Fume Extraction – (Otional).</u>



